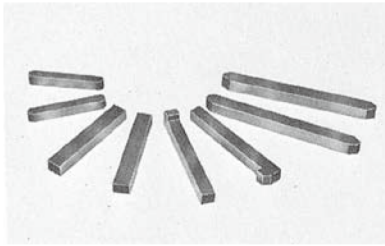
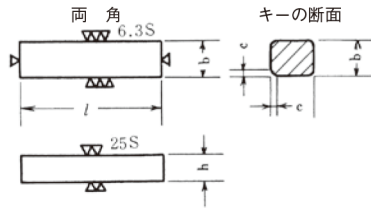




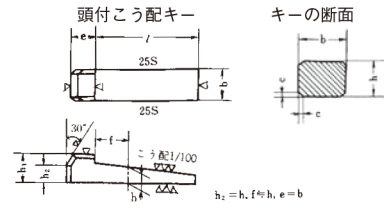
●平行両角キー



●平行キー



●頭付こう配キー



●新JIS規格

キーの呼び寸法 b×h×ℓ	価格 (1本単価)		キーの寸法				1箱入数
	S45C	SUS304	b		h		
			基準寸法	許容差 (h9)	基準寸法	許容差	
3x 3x300	170	1,390	3	0	3	0	10
4x 4x300	170	1,020	4	0	4	0	
5x 5x300	180	930	5	-0.030	5	-0.030	
6x 6x300	230	1,670	6		6		
(7x 7x300)	250	1,670	7	0	7	-0.036	
8x 7x300	310	2,090	8	-0.036	7		
10x 8x300	400	2,000	10		8		
12x 8x300	510	2,550	12		8	0	
14x 9x300	600	4,170	14		9	-0.090	
(15x10x300)	660	3,940	15	-0.043	10		
16x10x300	790	6,180	16		10		
18x11x300	930	6,350	18		11		6
20x12x300	1,210	7,680	20	0	12	0	6
22x14x300	1,450	11,660	22	-0.052	14	-0.110	4
(24x16x300)	1,680	10,600	24		16		5
25x14x300	1,610	15,360	25	0	14	0	4
28x16x300	2,160	14,430	28	-0.052	16	0	2
32x18x300	2,750	20,600	32		18	-0.110	3
(35x22x300)	3,220	19,800	35		22		3
36x20x300	3,180	27,550	36		20		3
(38x24x300)	3,930	25,040	38	0	24	0	3
40x22x300	4,590	—	40	-0.062	22	-0.130	3
(42x26x300)	5,360	—	42		26		3
45x25x300	6,320	—	45		25		3
50x28x300	7,640	—	50		28		2
56x32x300	12,000	—	56	0	32	0	1
63x32x300	15,890	—	63	-0.074	32	-0.160	1

●旧JIS規格 1種

キーの呼び寸法 b×h×ℓ	価格 (1本単価)		キーの寸法				1箱入数
	S45C	SUS304	b		h		
			基本寸法	寸法差 (P7)	基本寸法	寸法差 (h9)	
3x 3 x300	170	1,390	3	+0.018 +0.009	3	0 -0.025	10
4x 4 x300	170	1,020	4	+0.024	4	-0	
5x 5 x300	180	930	5	+0.012	5	-0.030	
6x 6 x300	230	1,670	6		6		
7x 7 x300	250	1,670	7		7		
8x 8 x300	320	2,250	8	+0.030	8	-0	
9x 9 x300	520	—	9	+0.015	9	-0.036	
10x 8 x300	400	2,000	10		8		
10x10 x300	450	2,780	10		10		
12x 8 x300	510	2,550	12		8		
12x10 x300	520	3,710	12		10		
12x12 x300	540	4,250	12		12		
15x10 x300	660	3,940	15	+0.036 +0.018	10	-0	
15x15 x300	900	6,540	15		15	-0.036	
18x12 x300	950	5,650	18		12		
18x18 x300	1,360	—	18		18		
20x13 x300	1,230	6,930	20		13		
20x20 x300	1,710	—	20		20		
24x16 x300	1,680	10,600	24	+0.043	16	-0	
24x24 x300	2,900	—	24	+0.022	24	-0.043	
25x25 x300	3,080	—	25		25		
28x18 x300	2,210	13,960	28		18		
32x20 x300	2,800	17,810	32		20		
35x22 x300	3,220	19,800	35		22	-0	
38x24 x300	3,930	25,040	38	+0.051 +0.026	24	-0.052	
42x26 x300	5,360	—	42		26		
45x28 x300	6,930	—	45		28		
50x31.5x300	7,670	—	50		31.5	0 -0.062	

●頭付こう配キー

●新JIS規格

キーの呼び寸法 b×h×ℓ	価格 (1本単価)	キーの寸法				h ₁	1箱入数
		b		h			
	S45C	基準寸法	許容差 (h9)	基準寸法	許容差		
4x 4 x 30	150	4	0	4	0	7	12
5x 5 x 40	160	5	0	5	0	8	
6x 6 x 45	180	6	-0.030	6	-0.030	10	
7x 7 x 50	180	7	0	7.2	0	10	
8x 7 x 60	270	8	-0.036	7	-0.036	11	
10x 8 x 75	330	10		8	0	12	
12x 8 x 90	450	12		8	-0.090	12	
14x 9x110	840	14	0	9		14	
15x10x110	840	15	-0.043	10.2		15	
16x10x120	1,290	16		10		16	
18x11x135	1,530	18		11		18	
20x12x150	2,320	20		12	0	20	
22x14x170	3,490	22	0	14	-0.110	22	
24x16x180	3,590	24	-0.052	16.2		24	
25x14x200	4,290	25		14		22	
28x16x210	5,100	28		16		25	
32x18x240	7,310	32		18		28	
35x22x260	10,560	35		22.3		32	
36x20x280	10,640	36	0	20		32	
38x24x285	16,350	38	-0.062	24.3	0	36	
40x22x310	18,620	40		22	-0.130	36	
42x26x315	19,290	42		26.3		40	
45x25x340	25,400	45		25		40	
50x28x370	37,740	50		28		45	

●旧JIS規格

キーの呼び寸法 b×h×ℓ	価格 (1本単価)	キーの寸法				h ₁	1箱入数
		b		h			
	S45C	基本寸法	寸法差 (h9)	基本寸法	寸法差 (h10)		
4x 4 x 30	150	4	0	4.2	0	7	12
5x 5 x 40	160	5	0	5.2	0	8	
6x 6 x 45	180	6	-0.030	6.2	-0.048	9	
7x 7 x 50	180	7		7.2		10	
8x 8 x 65	290	8	0	8.2	0	11	
10x 8 x 75	330	10	-0.036	8.2	-0.058	12	
12x 8 x 90	450	12		8.2		12	
15x10 x110	840	15	-0.043	10.2		15	
18x12 x135	1,530	18		12.2	0	18	
20x13 x150	2,320	20		13.2	-0.070	20	
24x16 x180	3,590	24	0	16.2		24	
28x18 x210	5,100	28	-0.052	18.2		28	
32x20 x240	7,310	32		20.2		30	
35x22 x260	10,560	35		22.3	0	32	
38x24 x285	16,350	38	0	24.3	-0.084	36	
42x26 x315	19,290	42	-0.062	26.3		40	
45x28 x340	25,400	45		28.3		42	
50x31.5x375	39,280	50		31.8	0 -0.100	47	

姫野精工所
マシンキー